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D2596**Job Sheet 186469****Part No:** D2596**Job Qty:** 8 ea**Part Name:** Web, 205 Skidtube**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 11/16/18**Job Tracking No:****Due Date:** 11/23/18**Created By:** Jesse White**Type:** Stock**Description:**

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Skidtubes		DO
100	Skidtubes	8 pcs	11/23/18	11/23/18	0.00	4.26	Skidtubes		TF
110	HandFinish	8 pcs	11/23/18	11/23/18	0.00	2.10	HandFinish1		TF
120	QC	8 pcs	11/23/18	11/23/18	0.00	0.00	QC5		DAS
130	Packaging	8 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3		21
140	QC21-SA	8 Ea	11/23/18	11/23/18	0.00	0.00	QC21		3-39

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

NOV 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - 'I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	5083738

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100	8	58	0

Part Specifications

Specifications could not be found.

Plex 11/16/18 8:24 AM dart.white.jesse

DART
AEROSPACE

Container No: S129065

Part: D2596

Job No: 186469

Serial No/Batch: S129065

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/18

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DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

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APPROVED	<i>[Signature]</i>	DRAWN BY
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DRAWING NO.

REV. D

REV. D

TITLE

07.04.17

205 WEB

1:20

A

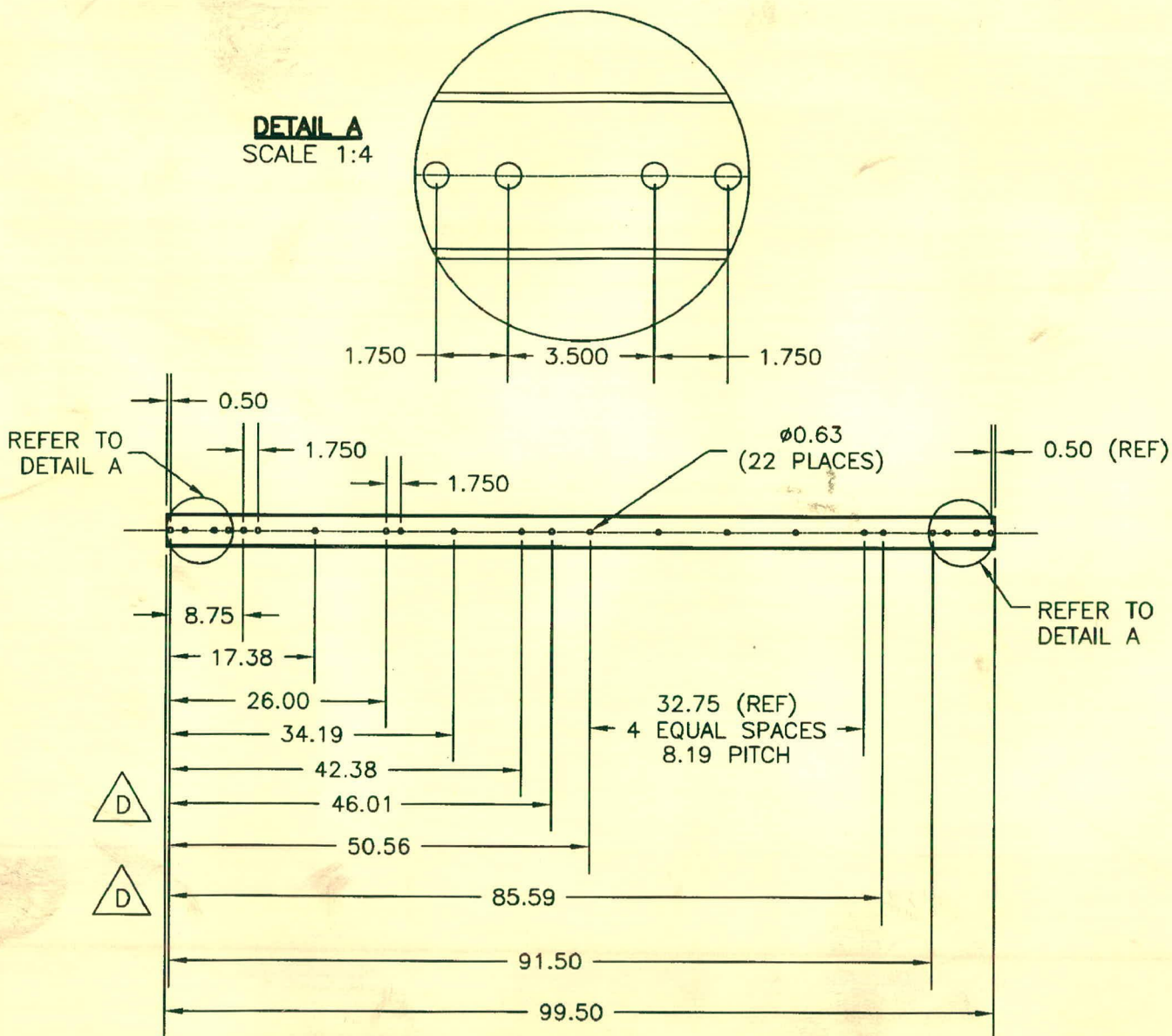
NEW ISSUE

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Ø0.63 HOLE WAS Ø0.56

RELEASED
07 Dec 68

07 cc 28



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

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